

MULTIJET MATERIALS DATA SHEET

PROPERTIES	VISIJET M3-X	VISIJET M3 CRYSTAL
Composition	UV Curable Plastic	UV Curable Plastic
Color	White	Natural
Density @ 80 °C (liquid)	1.04 g/cm ³	1.02 g/cm ³
Tensile Strength	49 MPa	42.4 MPa
Tensile Modulus	2168 MPa	1463 MPa
Elongation at Break	8.3 %	6.83 %
Flexural Strength	65 MPa	49 MPa
Heat Distortion Temperature	88 °C	56 °C
Ash Content	N/A	N/A
Melting Point	N/A	N/A
Softening Point	N/A	N/A
USP Class VI Certified*	No	Yes
Description	ABS-like Plastic	Tough Plastic, Translucent

* DISCLAIMER: Material is capable of meeting the requirements of USP Class VI testing. It is the responsibility of each customer to determine that its use of any VisiJet material is safe, lawful and technically suitable to the customer's intended applications. The values presented here are for reference only and may vary. Customers should conduct their own testing to ensure suitability for their intended application.